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# Investigation of Ti/Au Transition-Edge Sensors for Single-Photon Detection

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## Abstract

Transition-edge sensors (TES) are remarkable superconducting devices for a wide range of radiation detection with the ability of both energy resolution and counting photons. For the detection of single photons at telecom wavelength, optical Ti/Au bilayer TESs are fabricated and characterized. The superconducting transition temperature ( $T_c$ ) of the Ti/Au films is effectively tuned from 162 to 72 mK by increasing the relative thickness ratio between the Au and Ti layer. The sensitive area is  $20\ \mu\text{m} \times 20\ \mu\text{m}$ , on which an  $\text{SiO}_2/\text{SiN}_x$  antireflection structure is coated by an ICP-PECVD process. The TES device shows an energy resolution of 0.19 eV and can discriminate up to 36 incident photons, with an effective time constant around 107  $\mu\text{s}$  at 95 mK.

**Keywords** Superconducting transition-edge sensors · Ti/Au bilayer · Antireflection coating

## 1 Introduction

Superconducting transition-edge sensors (TESs) have been widely used for single-photon detection from near-infrared, visible light, X-ray to even  $\gamma$ -ray. The most distinctive feature of TESs is the single-photon energy resolution and the photon number resolving (PNR) capability (when the photon energy is already known) [1],

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but they also show high quantum efficiency [2], negligible dark counts [3] and show great potential in quantum information [4], dark matter detection [5], X-ray free-electron laser [6], satellite X-ray observatory [7] and cosmic microwave background observatory [8]. In the field of optical metrology, TESs will realize the quantum revolution of photometry [9].

In this paper, we report about the fabrication and preliminary characterization of optical Ti/Au TESs for single-photon detection at telecom wavelength. The critical temperature  $T_c$  of Ti/Au superconducting films is tuned by controlling the thickness ratio of the two layers. An antireflection  $\text{SiO}_2/\text{SiN}_x$  coating is deposited on the Ti/Au bilayer film before the alignment of an optical fiber, and the simulated reflectivity is shown. The TES device shows a high energy resolution (0.19 eV) and PNR capability up to 36 photons.

## 2 TESs Fabrication

NIM fabricated TESs with two active areas ( $10\ \mu\text{m} \times 10\ \mu\text{m}$  and  $20\ \mu\text{m} \times 20\ \mu\text{m}$ ) on the wafer. Considering the reliability of the optical fiber alignment to avoid optical geometric loss, we present preliminary results for the TES with  $20\ \mu\text{m} \times 20\ \mu\text{m}$  active area, which allows an easier and better fiber optics alignment, but with a larger heat capacity that affects the energy resolution. We have confirmed that the  $20\ \mu\text{m} \times 20\ \mu\text{m}$  Ti/Au TES has sufficient ability to resolve 1550-nm single-photon detection.

### 2.1 Ti/Au Bilayer Films

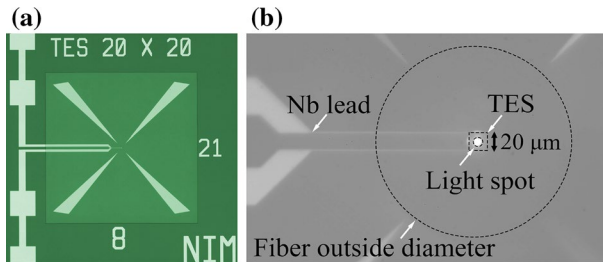
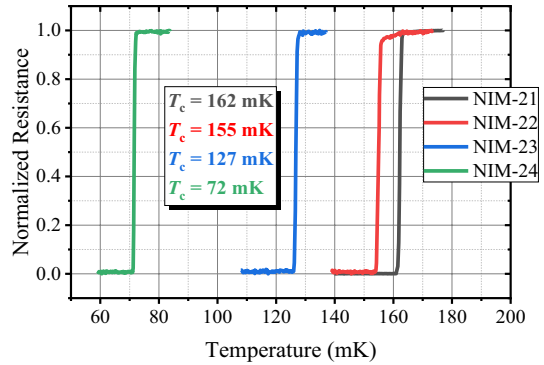
The Ti/Au bilayer films are deposited on double-polished 3-inch 500- $\mu\text{m}$  silicon substrates with 500-nm  $\text{SiN}_x$  layers on both sides using a magnetron sputtering process. The base pressure is  $\sim 10^{-6}$  Pa, and the sputtering pressure is 0.1 Pa. Firstly, a 5-nm Ti film is sputtered as the adhesion layer. Then an Au layer is deposited as the normal metal layer with a thickness  $d_{\text{Au}}$  of 60 nm. A variable thickness  $d_{\text{Ti}}$  of Ti layer (40 to 70 nm) is deposited on Au layer.

The effective resistivity  $\rho_{\text{eff}}$ , root-mean-square roughness  $R_q$ , and  $T_c$  of the Ti/Au bilayer are measured for different  $d_{\text{Ti}}/d_{\text{Au}}$  ratios. The  $\rho_{\text{eff}}$  is defined as  $R_{\square} \times (d_{\text{Au}} + d_{\text{Ti}})$ , where  $R_{\square}$  is the sheet resistance. The  $\rho_{\text{eff}}$  is proportional to the ratio  $d_{\text{Ti}}/d_{\text{Au}}$  as shown in Tab.1. NIM-21 shows the highest  $\rho_{\text{eff}} = 76\ \text{n}\Omega \cdot \text{m}$ , and

**Table 1** The  $\rho_{\text{eff}}$  and  $R_q$  of Ti/Au films

Sample	Thickness/nm		$\rho_{\text{eff}}/\text{n}\Omega \cdot \text{m}$	$R_q/\text{nm}$
	Ti	Au		
NIM-21	70	60	76	1.11
NIM-22	60	60	65	1.02
NIM-23	50	60	57	1.04
NIM-24	40	60	53	1.01

**Fig. 1** The  $T_c$  of the Ti/Au bilayers with different  $d_{Ti}/d_{Au}$  ratios (Color figure online)



**Fig. 2** Images of an optical Ti/Au TES with a  $20\ \mu\text{m} \times 20\ \mu\text{m}$  sensitive area with Nb leads: **a** a whole view of the TES device; **b** the enlarged view of the device achieved during the optical fiber alignment process. A light spot can be observed at the center of TES to locate the position of optical fiber (Color figure online)

NIM-24 shows the lowest  $\rho_{\text{eff}}$  as  $53\ \text{n}\Omega\cdot\text{m}$ , which trends to the bulk Au resistivity  $\sim 22\ \text{n}\Omega\cdot\text{m}$  [10]. The  $\rho_{\text{eff}}$  will be helpful for the resistance design of the TESs. The  $R_q$  is similar  $\sim 1\ \text{nm}$ , indicating a good interface morphology between the Ti and Au layers. The smooth interface will make weak proximity effect [11, 12].

The  $T_c$  is measured in an adiabatic demagnetization refrigerator (ADR) system with a base temperature  $\sim 30\ \text{mK}$  and is shown in Fig. 1. The weak proximity effect occurs for the largest  $d_{Ti}/d_{Au}$  ratio, and the  $T_c$  of NIM-21 is 162 mK. Inversely, NIM-24 shows a stronger proximity effect which suppresses the  $T_c$  to 72 mK.

## 2.2 Ti/Au TESs

The optical image TES device is shown in Fig. 2. The  $20\ \mu\text{m} \times 20\ \mu\text{m}$  active Ti/Au film area is defined by UV lithography followed by a lift-off process. The Nb superconducting leads for electrical wiring are also fabricated via a lift-off process. The

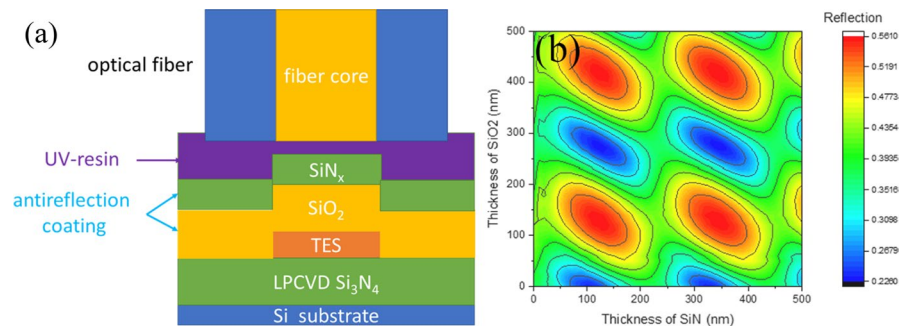
thickness of the Nb layer should be thick enough to maintain its superconductivity after the following fabrication steps.

### 2.3 Antireflection Structure

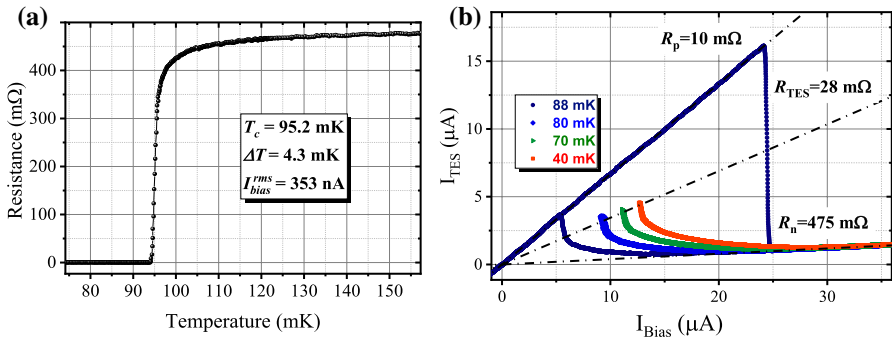
An antireflection structure composed of  $\text{SiO}_2$  and  $\text{SiN}_x$  dielectric layers is deposited on the TES devices to reduce the device reflectivity. The vertical stack structure is shown in Fig. 3(a). The  $\text{SiO}_2$  and  $\text{SiN}_x$  layers are fabricated using an inductively coupled plasma-assisted plasma-enhanced chemical vapor deposition (ICP-PECVD) method. The refractive index and extinction coefficient ( $n, k$ ) are (1.47, 0), (1.92, 0), (4.03, 3.81), (0.56, 9.91) for  $\text{SiO}_2$ ,  $\text{SiN}_x$ , Ti, and Au at 1550 nm, respectively. These optical parameters were measured using a Horiba UVISSEL2 spectroscopic ellipsometers. The refractive index of the UV resin for the fiber alignment process ( $n=1.56$ ) is similar to that of the fiber core ( $n=1.47$ ) [2]. With the above parameters, the reflectivity at 1550 nm is simulated and shown in Fig. 3(b). The lowest reflectivity is near 23%. The simulated transmittance is  $10^{-3}$ . To control the thickness accurately by the end-point detection module of ICP-PECVD, 270-nm  $\text{SiO}_2$  and 350-nm  $\text{SiN}_x$  are deposited on the TES device.

### 2.4 Optical Fiber Alignment

The optical fiber alignment process is operated with an inverted optical microscope with a near-infrared CCD. The TES device is fixed on the sample holder, and the optical fiber is aligned perpendicular to the device by a six-dimension adjustment frame. Figure 2b shows the backside image captured from the CCD. As the pig-tail optical fiber is connected to a 1550-nm light source, the fiber core emits a light spot. When the light spot locates at the center of the TES, the resin is cured with UV light to fix the fiber to the device.



**Fig. 3** **a** The cross section of the layer structure of the TES including the coupled optical fiber; **b** simulation results of the reflectivity of the optical structure (Color figure online)



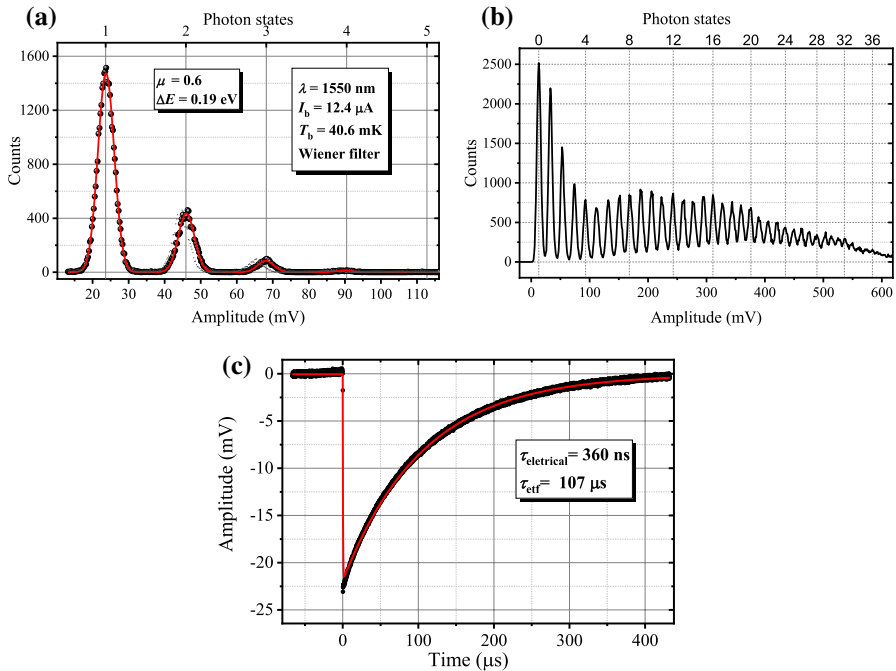
**Fig. 4** **a** The  $T_c$  of the TES device vs. temperature measured with a DC-SQUID, **b**  $I_{TES}$  vs.  $I_{Bias}$  at different base temperatures (Color figure online)

### 3 TES Characterization

The NIM-23 device shows a  $T_c$  of 95.2 mK in the voltage-biased circuit with a DC-SQUID (Fig. 4(a)). The TES's  $T_c$  in constant voltage mode shows around 30 mK shift compared with the film shown in Fig. 1. The device shows a sharp superconducting transition with a width  $\Delta T = 4.3$  mK. The TES working point is around 6% of  $R_n$ .

Figure 4(b) shows the current flowing through TES  $I_{TES}$  as a function of  $I_{Bias}$  for the bath temperature  $T_b$  from 40 to 88 mK. The 20-mΩ shunt resistance  $R_s$  on the SQUID chip is selected. From the  $I_{TES}$ - $I_{Bias}$  curves, the parasitic resistance  $R_p = 10$  mΩ, the normal resistance of TES  $R_n = 475$  mΩ and the working point resistance of TES  $R_0 = 28$  mΩ at 6% of  $R_n$  can be obtained. The heat capacity  $C$  of the Ti/Au bilayer is calculated as 2.2 fJ/K [13].

The photon detection properties are characterized with a pulsed laser at 1550 nm. With the statistics data of the pulse signals of photons detected by the TES device, the histograms of photon states are shown in Fig. 5(a) and (b). The energy resolution  $\Delta E$  is defined as the full width at half maximum (FWHM) of the first photon state peak. Figure 5(a) shows the count histogram for the pulses filtered with a Wiener filter [14]. The fit of the histogram with Gaussians convoluted with a Poissonian statistics (typical of lasers) gives a detected mean photon number  $\mu = 0.6$  photons per pulse and an energy resolution  $\Delta E = 0.19$  eV. In the same experimental conditions, we have also continuously reduced the attenuation of the laser during the acquisition, obtaining the histogram of Fig. 5(b). In this case our TES can clearly distinguish up to 36 photons before reaching the saturation region. The typical averaged pulse response is shown in Fig. 5(c), which is fitted by a double exponential equation. The electrical time constant ( $\tau_{electrical}$ ) is about 360 ns. And the response time constant ( $\tau_{eff}$ ) is about 107 μs.



**Fig. 5** Histograms of pulse height and photon states. The measurement conditions are reported in the insets. **a** The histogram is obtained from waveforms filtered with Wiener filter. The red curve is a fit with Gaussians convoluted with a Poissonian statistic; **b** the histogram is obtained directly with the signal acquired with a digital oscilloscope, while the attenuation of the laser is reduced to show the whole photon states detectable with the TES; **c** single-photon pulse response (Color figure online)

## 4 Conclusions

The optical Ti/Au bilayer TES device shows an energy resolution of 0.19 eV with a  $20 \times 20 \mu\text{m}^2$  active area. The devices can discriminate up to 36 photon states. The results have shown that TESs are promising detectors for counting single photon and promote the application of TES on the optical quantum metrology. In the future, the quantum efficiency will be evaluated and improved by optimal optical cavity.

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